

How To Assemble Your Base Cabinets (B9 B12 B15 B18 B21 B24 B27 B30 B33 B36)

Before you start to assemble your cabinet, please make sure that all the following parts are included in the carton. In case of any shortage, please contact the dealer and request the delivery of the missing part.

A-Door Face Frame (1) **B**-Side Panels (2) **C**- Shelf (1) **D**-Bottom (1) **E**-Back-Panel (1) **F**-Hardware Bag (1):Corner Braces-4, Medium Screw-8, Drawer Slide Holders-2, Shelf Holders-4, Largest Screw-4, Smallest Screw-14, **G**-Drawer Slides (2) **H**-Drawer Parts: **a**-Front (1), **b**-Side w/ Slides (2), **c**-Back (1), **d**-Bottom (1), **J**-Toe Kick (1)

Step 1: Take out all the parts from the carton and lay carefully the Door Face Frame (A) with its finished side facing downwards onto a flat and soft surface so that the cabinet will not be scratched.

Step 2: Two side panels are to be positioned into the grooves on Face Frame (A). Align the metal connectors and press downward the half sections of metal connectors on the Door Face Frame fit properly into their mates on the Side Panels. For best results, place a screw into the metal sliders after locked into place.

Step 3: Insert Bottom (D) into the grooves of Side Panels (B) and Face Frame (A).

Step 4: Position Back Panel (E) onto Side Panels (B) so that bottom channel fits over Bottom (D), Place Toe Kick (J) onto side panels at front base of cabinet. Make sure that all is in place.

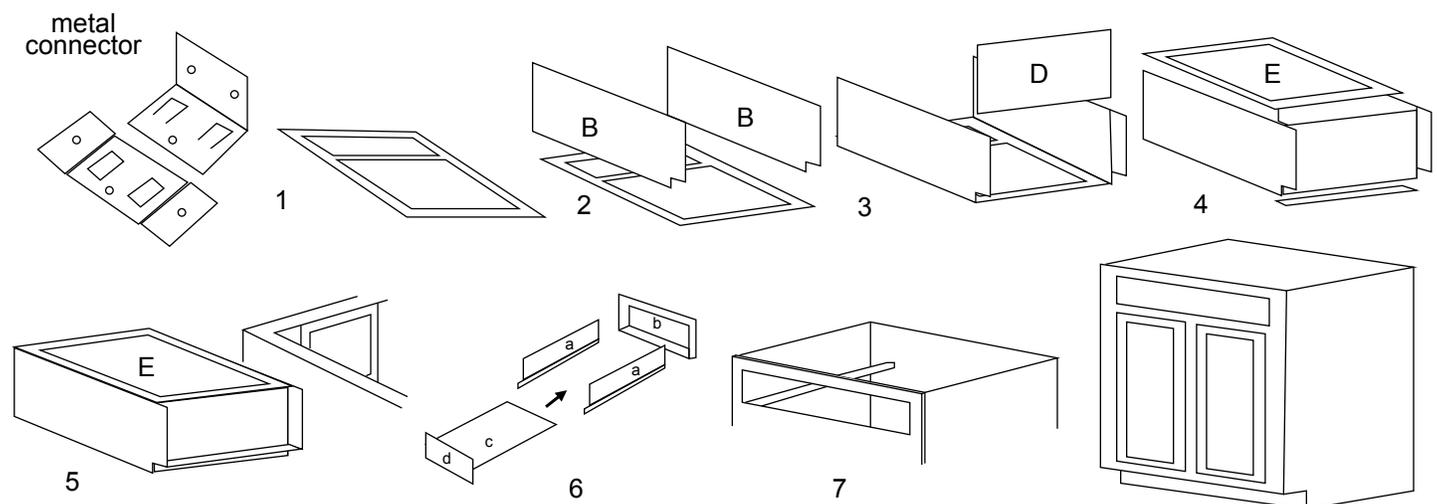
Step 5: Stand the cabinet upright and attach the 4 plastic Corner Braces in each corner of the cabinet using 8 of the small screws. The 4 longest screws are for use later to tie the counter top to the base cabinet through the 4 corner braces.

Step 6: How to assemble drawer-Put Sides (b) into Drawer Front (a), align and confirm that all is flush. Insert and slide Drawer Bottom (c) into tile grooves of Drawer Sides (b), position Drawer Back (d).

Step 7: Slide right and left Drawer Slides (G) into Drawer Slide Holders. Position the left Drawer Slide Assembly as shown and fasten with small screws. First into pre-drilled hole on face frame, then slide Holder back flush with rear of cabinet and align with spotted holes (3). Repeat these steps and mount Right Slide and insert Drawer.

Step 8: After mounting the cabinet to the wall, insert the Shelf Holders from the Hardware Bag into the holes in the cabinet at the desired height and slide in the Shelf (c).

Your Base Cabinet is now complete.



HOW TO ASSEMBLE YOUR LAZY SUSAN CORNER BASE CABINETS (CAR36)

Before you start to assemble your cabinet, please make sure that all of the following parts are included in the carton. In case of any shortage, please contact the dealer and request the delivery of the missing part.

A-Door-Face Frame (1) B-Left Side Panels (1) C-Long Side Panel (1) D-Right Side Panel (1) E-Bottom w/ turntable (1) F-Back Panel (1) G-Shelf w/ Turntable (1) H-Long Toe Kick (1) J-Short Toe Kick (1) K-Hardware Bag (1):Corner Brace (4), Large Screw (4), Small Screw (9), Medium Screw (6), L-Door Assembly

Please take the following steps to start the assembly.

Step 1: Take out all the parts from the carton and lay the Bottom (E) down on a flat and soft surface, with the turntable facing upwards. Then take the Face Frame (A), let the wider side of the Face Frame (A) go underneath the Bottom (E). Make sure the magnet latch is on a vertical leg facing outward and fix the Face Frame into the small cutouts of Bottom (E).

Step 2: Insert Left Side Panel (B) on Face Frame (A) and Bottom (E). Bottom (E) will settle in the groove of Side Panel (B). Align the metal connectors and press downward the half sections of metal connectors on the Door Face Frame fit properly into their mates on the Side Panels. For best results, place a screw into the metal sliders after locked into place.

Step 3: Then leave what you have finished alone for a while. Take long Side Panel (C) and Right Side Panel (D) and fix them together as shown in figure (3). Position the Side Panel assembly next to the Bottom assembly & gently lift by the Face Frame in order to slide the Side Panels assembly into position. Be sure to seat the bottom Panel into all Side Panels.

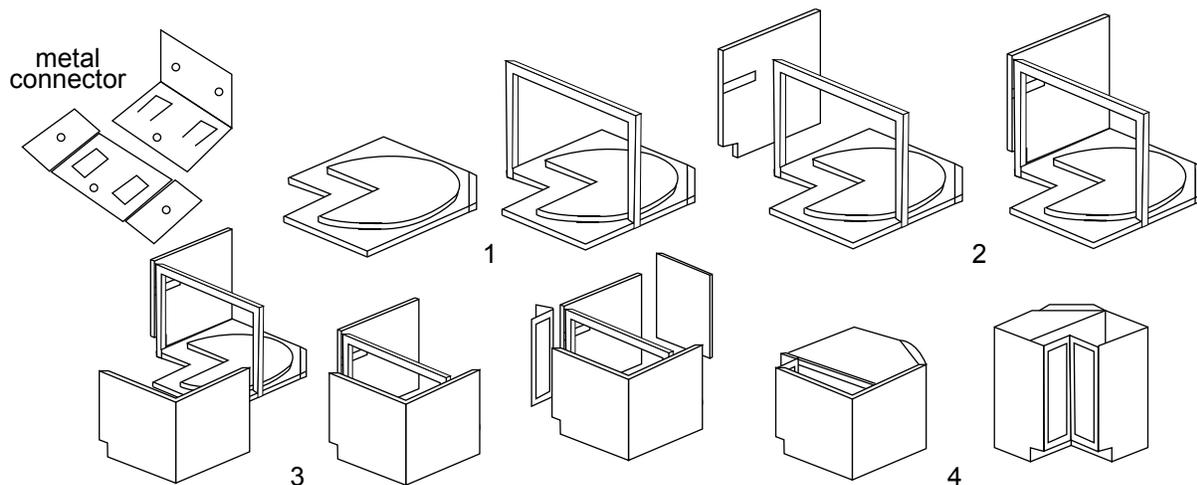
Step 4: Carefully position Back Panel (F) onto the back of the cabinet. Make sure that all is flush. Position Door Assembly (L) onto Face Frame (A) and Right Side Panel (D). Make sure that all is flush.

Step 5: Now carefully roll the cabinet onto the Back Panel, re-seat sides, bottom & back. Make sure that all is flush. Install 2 medium screws into the pre-drilled holes in Face Frame (A) and screw into the Long Side Panel (C). Position and connect Base Floor Support (G) to Bottom Back Brace (E) and Toe Kick (C)

Step 6: Screw Short Toe Kick (J) to Long Toe Kick (H) with two small screws, then position onto the cabinet under the Door. Make sure that all is flush.

Step 7: Return cabinet to the upright position and attach the 4 plastic corner braces in each corner of the cabinet using 8 of the small screws. The 4 large screws are for use later to tie the counter top to the base cabinet through the 4 corner braces.

Step 8: Install Stainless Steel Turntable Assembly.



HOW TO ASSEMBLE YOUR WALL PANTRY CABINET (UC182484, UC182496, UC242484, UC242496)

Before you start to assemble your cabinet, please make sure that all of the following parts are included in the carton. In case of any shortage, please contact the dealer and request the delivery of the missing part.

A-Door Face Frame (1) **B**-Side Panels (2) **C**-Top, Middle and Bottom Panels (1 each) **D**-Back Panel (1) **E**-Shelves (2)
F-Toe Kick (1) **G**-Shelve Holders (8)

Please take the following steps to start the assembly.

Step 1: Take out all the parts from the carton and lay carefully the Door Face Frame (A) with its finished side facing downwards onto a flat and soft surface so that the cabinet will not be scratched.

Step 2: Two side panels are to be positioned into the grooves on Face Frame (A), align the metal connectors and press downward the half sections of metal connectors on the Door Face Frame fit properly into their mates on the Side Panels. For best results, place a screw into the metal sliders after locked into place.

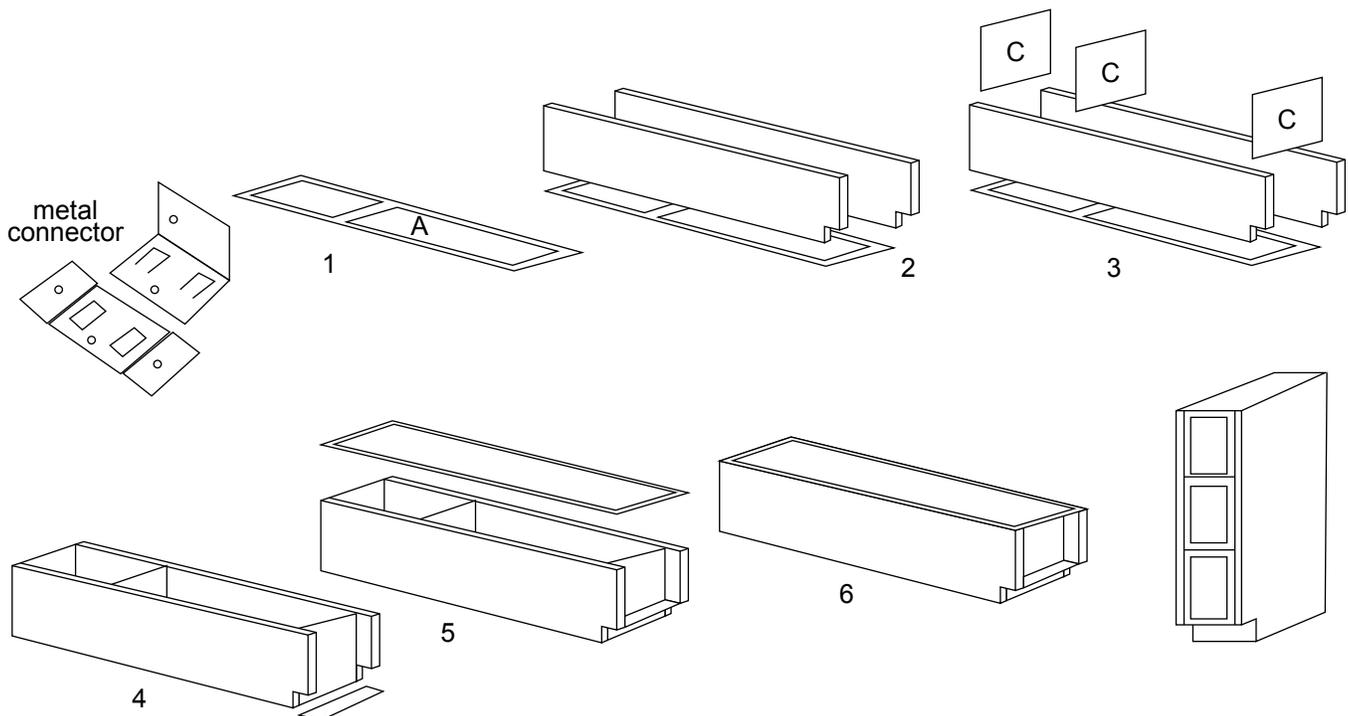
Step 3: Slide the Top, Middle and Bottom Panels into the grooves of Side Panels (B) and Face Frame (A).

Step 4: Position Toe Kick (F) onto Side Panels (B) at the cutout at the base of the cabinet. Align and make sure that all is flush in step 2 above.

Step 5: Place Back Panel (E) into the grooves of Side Panels (B), confirming that the finished side of the panel is to the inside of the cabinet. Once the Back Panel is aligned and fully seated, gently raise the cabinet from the top and stand upright. Open the cabinet doors reconfirm that all is aligned and flush.

Step 6: After mounting the cabinet to the wall, insert the Shelf holders (G) into the holes in the cabinet at the desired height and slide in Shelves (E).

Your Wall Pantry Cabinet is now complete.



HOW TO ASSEMBLE YOUR WALL CABINETS (W930, W1230, W1 530, W1830, W2130, W2430, W2730, W3030, W3024, W3630, W3015, W3018, W3615, W3624, W3618, W3330)

Before you start to assemble your cabinet, please make sure that all of the following parts are included in the carton. In case of any shortage, please contact the dealer and request the delivery of the missing part.

A-Door Face Frame (1) **B**-Side Panels (2) **C**-Top (1) **D**-Bottom (1) **E**-Back Panel (1) **F**-Adjustable Shelves (2) **G**-Hardware Bag (1): Shelf Holders-8, Small Screws-8, Large Screw-8

Please take the following steps to start the assembly.

Step 1: Take out all of the parts from the carton and lay carefully the Door Face Frame (A) with its finished side facing downwards onto a flat and soft surface so that the cabinet will not be scratched.

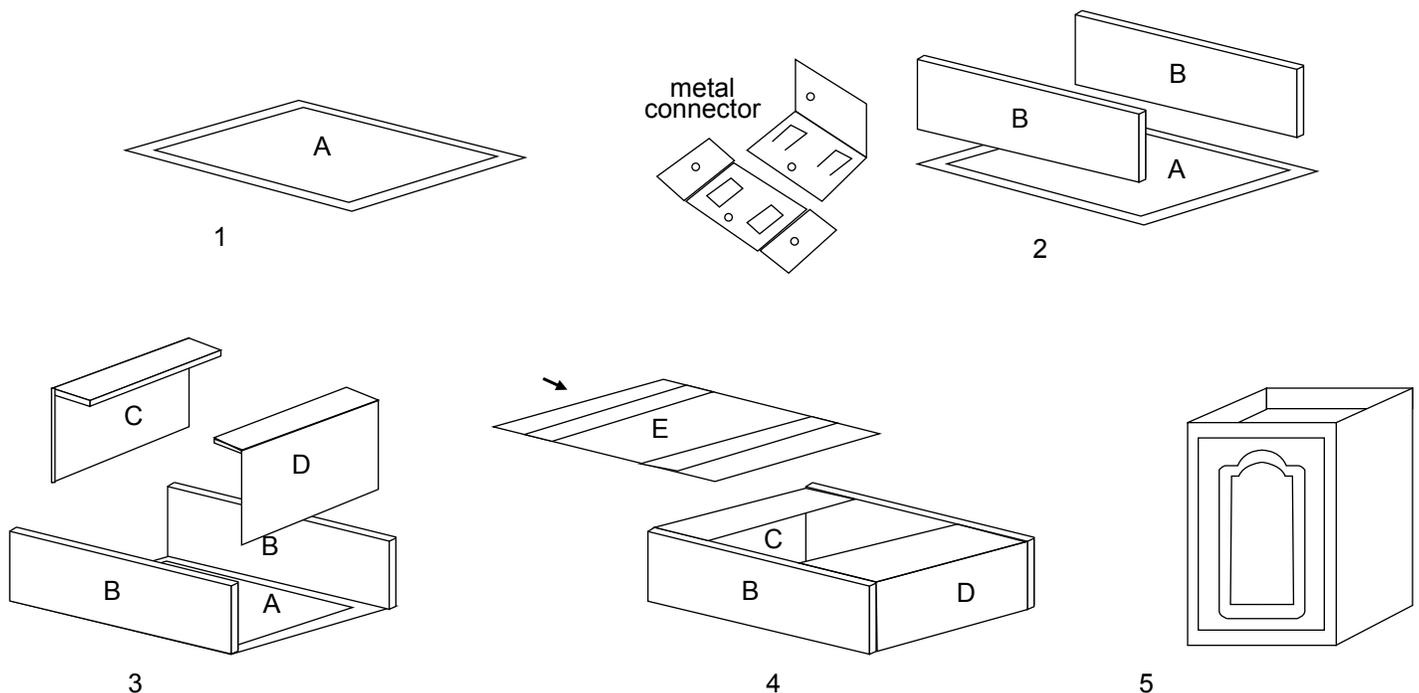
Step 2: Two side panels are to be positioned into the grooves on Face Frame (A). Align the metal connectors and press downward the half sections of metal connectors on the Door Face Frame fit properly into their mates on the Side Panels. For best results, place a screw into the metal sliders after locked into place.

Step 3: Insert Top (C) and Bottom (D) into the grooves of Side Panels (B). Please note that you will have to gently spread Side Panels (B) in order to seat and align Top and Bottom Panels. Make sure that all is in place in Step 2 above.

Step 4: Slide Back Panel (E) into groove in rear of Side Panels (B). Make sure finished side of panel is to the inside of the cabinet. Once the Back Panel is aligned and all is in place, insert the small screw provided in Hardware Pack into the pre-drilled holes in back panel and tighten securely.

Step 5: After mounting the cabinet to the wall, insert the Shelf Holders from the Hardware Pack into the holes in the cabinet at the desired height and slide in Shelves (F).

Your Wall Cabinet is now complete.



HOW TO ASSEMBLE YOUR WOOD VANITY CABINETS

Before you start, please prepare a soft surface on the floor before you take out all of the wooden components. Now, take them out with care and put them on the soft surface to avoid scratching the wooden parts.

A-Door Face Frame (1) **B**-Side Panels (2) **C**-Back Panel (1) **D**-Floor (1) **E**-Toe Kick (1) **F**-Hardware Bag (1) **H**-Drawer Parts (2 sets) **a**-Sides (4) **b**-Back (2) **c**-Bottom (1) **d**-Front (2) Drawer Slides (2PR.) Drawer Slide Boots (2PR.) (the pcs may be increased with the drawers)

ATTENTION:

Cabinets of the models listed below do not have a back panel. Instead, they have two back rails (upper rail and lower rail). The lower rail is engraved with a groove. They are marked "C", as well. However, the assembly procedures are similar to those for the back panel, as given in step 6.

Step 1: Place the Door Face Frame (A) on the soft surface, its side with the metal connectors facing upward (see Figure 1).

Step 2: Take the two Side Panels (B) and insert them into the two grooves on the Door Face Frame. Align the metal connectors and press downward. The half sections of metal connectors on the Door Face Frame fit properly into their mates on the Side Panels (see Figure 2). For best results, place a screw into the metal sliders after locked into place.

Step 3: The Floor (the board marked "D") is to be inserted into the grooves of the Side Panels (B) until it reaches the Front Face Frame (A) (see Figure 3).

Step 4: Place the Toe Kick (E) onto the Side Panels at the front base of the vanity. Fasten the metal connectors when all is properly in place (see Figure 4).

Step 5: Lay the Back Panel (C) on the ground, its white plastic drawer slide bases facing upward. Take the Drawer Slide Boots and press them into the plastic Drawer Slide Bases fixed on the Back Panel (see Figure 5). **THIS STEP IS NOT APPLICABLE IN CASES OF THE CABINETS WITHOUT DRAWERS.**

Step 6: Position the Back Panel (C) (or Back Rails (C) in the case of cabinets without drawers) on the Side Panels (B), making sure that the Floor (D) is properly housed in the groove on the Back Panel (C). Lock the metal connectors onto the Back Panel (C) and the two Side Panels (B) when everything is in place (see Figure 6).

Step 7: Now make the cabinet stand upright. Take one of the Drawer Slides. Please note that there are two types of Drawer Slides-left and right. Left Drawer Slides are to be placed on the left side, while right Drawer Slides are to be placed on the right side. Insert the Drawer Slide into the corresponding Slide Boot until the roller end (the end where a roller is fixed) is flush with the Front Face Frame. Fasten the Slide with a screw (which can be found in the Hardware Bag) to a pre-drilled hole in the Front Face Frame. Fix the rest of the Drawer Slides onto the cabinet accordingly.

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How To Assemble The Drawers

Step 8: Position the Drawer Front Panel (D) and fasten both Drawer Sides (A) to the Front's additional part with a long screw from the Hardware Bag (F).

Step 9: Slide the Bottom (C) into the grooves of the Drawer Sides (A) until it reaches the Front (D) and position the Drawer Back (B) on the ends of the Drawer Sides (A). Fasten them together with a long screw from the Hardware Bag (F).

Step 10: At this time, you can insert the drawers into the cabinet. In case the drawer does not move smoothly, you may adjust the position of the Drawer Slide Boots (D) slightly to achieve the best effect.

Step 11: Take the Door and Drawer pulls out of the Hardware Bag (F) and fix them onto the Door and Drawers.

